



**CHARMED**  
**SAUVIGNON BLANC**  
**2009 NAPA VALLEY**

**VINEYARD:**

The 2009 Charmed originates from one of the oldest Sauvignon Blanc vineyards in the Napa Valley, planted in 1973. These dry-farmed, old vines produce very concentrated juice resulting in a distinctive wine that is wonderful either as an aperitif or paired with intense culinary creations.

**AROMAS:**

Lemon-lime, spearmint, mineral, vanilla, rose water, crème fraiche, and slight wild river cassis.

**TASTE:**

Concentrated and round with a full and vibrant middle pallet. The viscosity blends well with the acidity creating a long refreshing finish. Old-world charm with Napa Valley flair

**WINEMAKING:**

Hand Harvested / Whole cluster pressed / 100% Barrel-fermented / 6 months in oak, sur lie aging / No malolactic fermentation.